



Overview

Motivation

- Applications for robotic systems
- Findings from BoniRob Development

Summary





Motivation aus Zukunftsfaktoren (ZF) / Megatrends

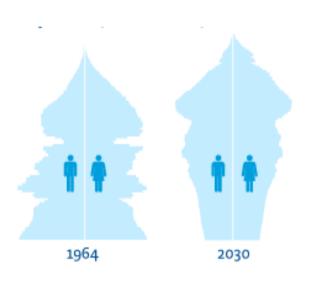
Grundlegende ZF (Mensch / Biosphäre) Trends

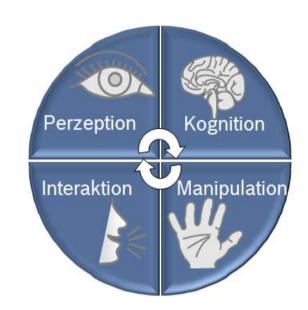


Verstärkende ZF (Technologie / Politik) Technologien



Resultierende ZF (Wirtschaft / Gesellschaft) Erfolgsfaktoren







Autonome Systeme Assistenzsysteme



- Lebensqualität, Komfortgewinn
- Wirtschaftlichkeit (Kostenersparnis, Produktivität)
- Performanz-, Qualitätsverbesserung



Markt noch in frühen Phase und stark fragmentiert

- 1. Private services
- Vacuum
- Lawn mower
- 2. Professional services
- Cleaning machines
- Production assistant
- 3. Edutainment & leisure
- Toy, entertainment
- Education
- 4. Care & attendance
- Attendance, supervision
- Assistance
- 5. Security & surveillance
- Private
- Professional









- 6. Logistics
- Courier systems
- Person transportation
- 7. Public Relation
- Fair, museum guide
- Store guide
- 8. Field robots
- Agriculture
- Forestry
- 9. Medical / Assistance rob.
- Surgery
- Exo, Rehabilitation
- 10. Military & Defence
- Intelligence
- Bomb Disposal







Typical attributes of mobile autonomous systems

- Autonomous: Robot decides
 - However, autonomy level is not only a matter of human independence, but also of mission complexity and environmental complexity ...
- Mobile: Non stationary, typically wheel-based
- Unstructured: Environment not customized for robot operation
- Dynamic: Environment is changing
- **Unsafe**: Hazards exist in environment
- Uncertain: Not all relevant environmental states are completely observable and detectable
 - → Key to success: Statistical instead of deterministic methods



Mars pathfinder, NASA



Beispiel Autonomer Rasenmäher (Bosch Indego)

Kundennutzen

- Lebensqualität, Arbeitserleichterung
- Garantierte Abdeckung, Effizientes Mähen







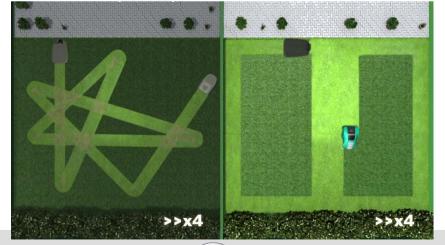
Effiziente Mähstrategie

Hauptbarriere

- Massenmarkt-taugliches kognitives System
- Probabilistische Inferenz (z.B. Multihypothesen-Tracking) robust implementiert auf µCs



siehe Youtube: "Bosch Indego"

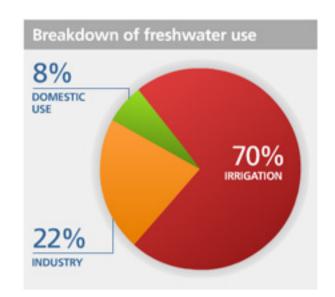






Megatrends lead to dramatic changes in agriculture

- → Shortage of resources
 - Arable land: 1950: **0.52** ha/person; (2000: **0.26**)
 - Fertilizers, e.g. phosphor availability: 50 380 years
 - Water: 70% of freshwater consumed in agriculture
 - Skilled labor and seasonal workers
- → Growing population: 9.1 bn. people until 2050 (UN models: 7.8 - 11.9 bn.)
- → Eating habits are changing, e.g. organic farming (2015: USD 104.5 bn.)
- Agriculture most vulnerable to the impacts of climate change but also one of its reasons







Automation in Agriculture

Adding autonomous capabilities to existing machines – e.g. GPS-based guidance and diagnostic tools



Trimble Guidance Systems



Hemisphere GPSteer + Outback S3



Master-Slave systems "One user controls multiple machines"

John Deere/Navcom/CMU



Greenhouse / nursery robots

Harvest Automation Inc.

Multi-purpose agriculture robots, adaptable to specific tasks

BoniRob



Bosch / Amazonen-Werke / HS Osnabrück

Mature market

Recently introduced systems

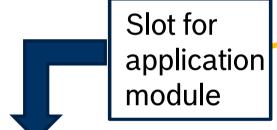
Future market





The BoniRob¹⁾: A Multi-Purpose Agricultural Robot

Powered by batteries and a fuel generator (range extender)



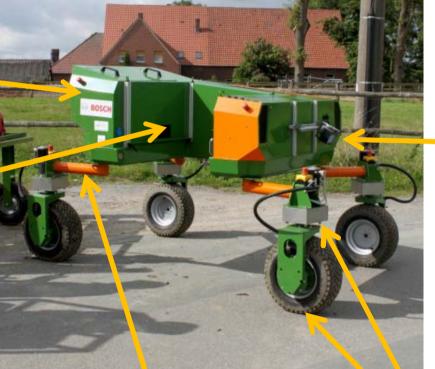


Easy exchange of application modules









3D sensing for autonomous navigation (optionally navigation based on GPS)

Reconfigurable joints (adaptive track width)

Total of 12 DoF

¹⁾ Developed by Amazone, Bosch, HS Osnabrück in diverse publically funded projects (BMELV, BLE, Interreg) since 2008 (projects BoniRob, RemoteFarming.1)





History of Research Activities

Partners: Amazone, HS Osnabrück











Partners: InMach, FhG





2008-2011:

publically funded project (BMELV)
"BoniRob"

2011-2014:

publically funded project (BMELV, BLE)
"RemoteFarming.v1"

2013-2016:

publically funded project (BMBF)
"AgriApps"

- Autonomous phenotyping (scouting) in row cultivation
- Shared autonomy for mechanical weed control in organic farming
- Application modules for special cultures



Agritechnica 2009



DLG Feldtage 2010







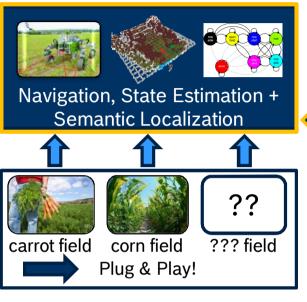
"RemoteFarmer"

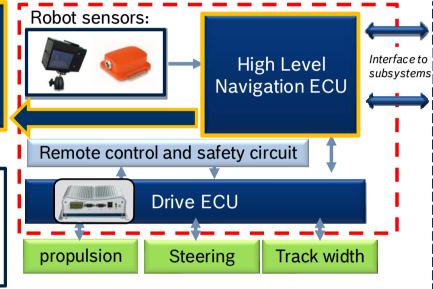


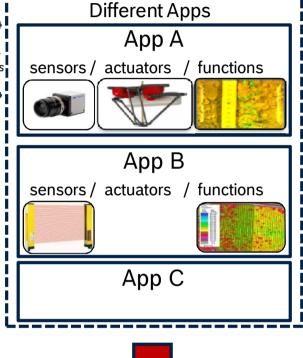




The BoniRob: Basic Modules









High-Level Navigation and Control (Industrial PC, ROS)



Low-Level Control,
Safety
(embedded real-time system)

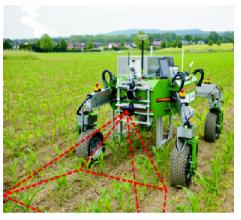


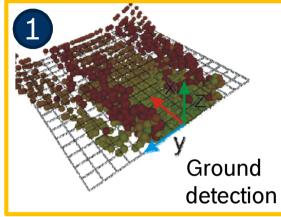
Customized
Application Modules

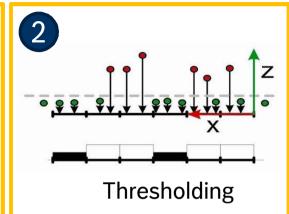




Navigation on row by means of semantic localization and mapping

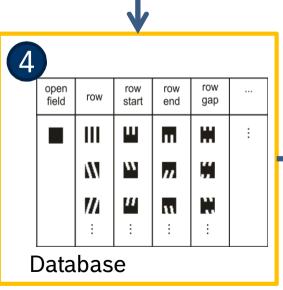






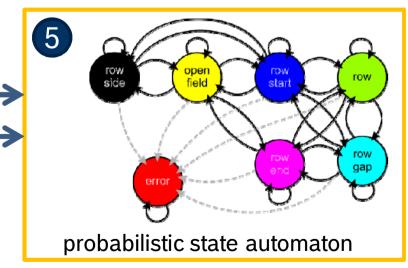


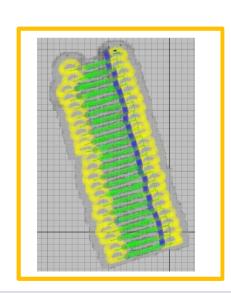
Correlation



Internal robot states

probabilities





U. WEISS et.al.,



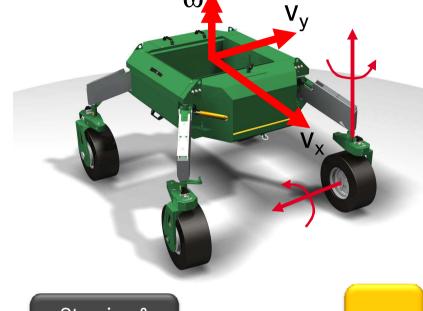


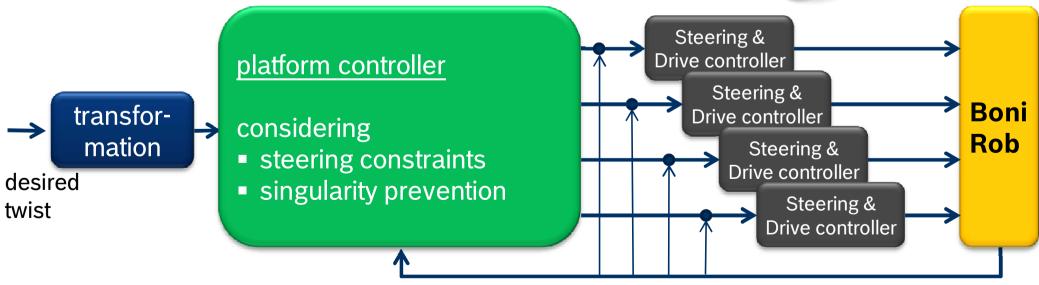




Kinematics and low-level control of BoniRob

- 4 steered drive wheels:
 - (quasi-)omnidirectional
 - over actuated system
- → Abstraction:
 twist vector (global speed & angular velocity) → wheel steering & velocity







Examples for BoniRob application modules

Scouting

Quality / data:
 Health state, bio
 mass, morphology



Soil analysis

Quality / data: Soil compaction, moisture, nutrition



Precision spraying

Ecology: Less pesticides, less soil pollution



Mech. weed control

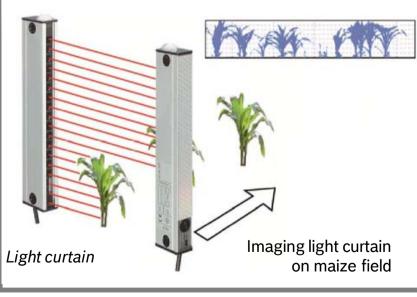
Productivity: Organic farming, nurseries

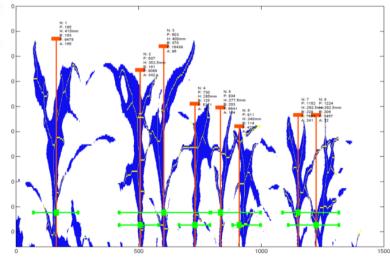


Selective harvesting

Productivity:
 Asparagus; Lettuce
 Strawberries





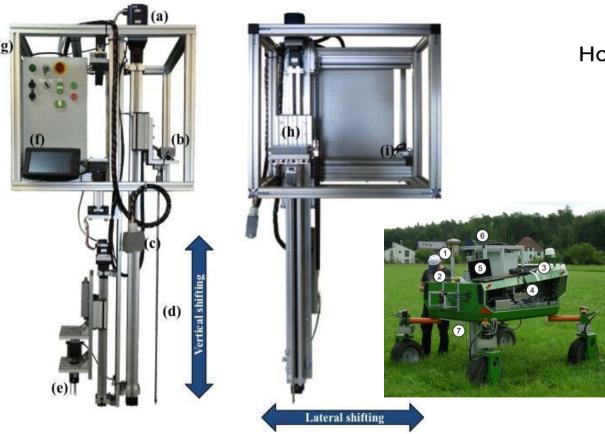


A. RUCKELSHAUSEN et.al., "Sensor and system technology for individual plant crop scouting", ICPA 2011



Example Soil Penetrometer: Delivers Compaction Map

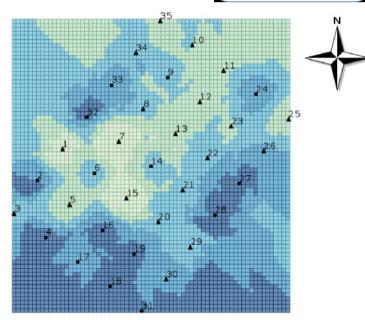
Soil Pentrometer App applied with BoniRob in SmartBot project (funding by Interreg)



courtesy of







Eindringwiderstand [MPa] 0 - 5 cm

- 2.221 2.555 - 2.555 - 2.813
- 2.813 3.09
- 3.093 3.493





M. GÖTTINGER et.al.,

"GNSS-based navigation for the multipurpose field robot platform BoniRob to measure soil properties", VDI-Tagung, 2014

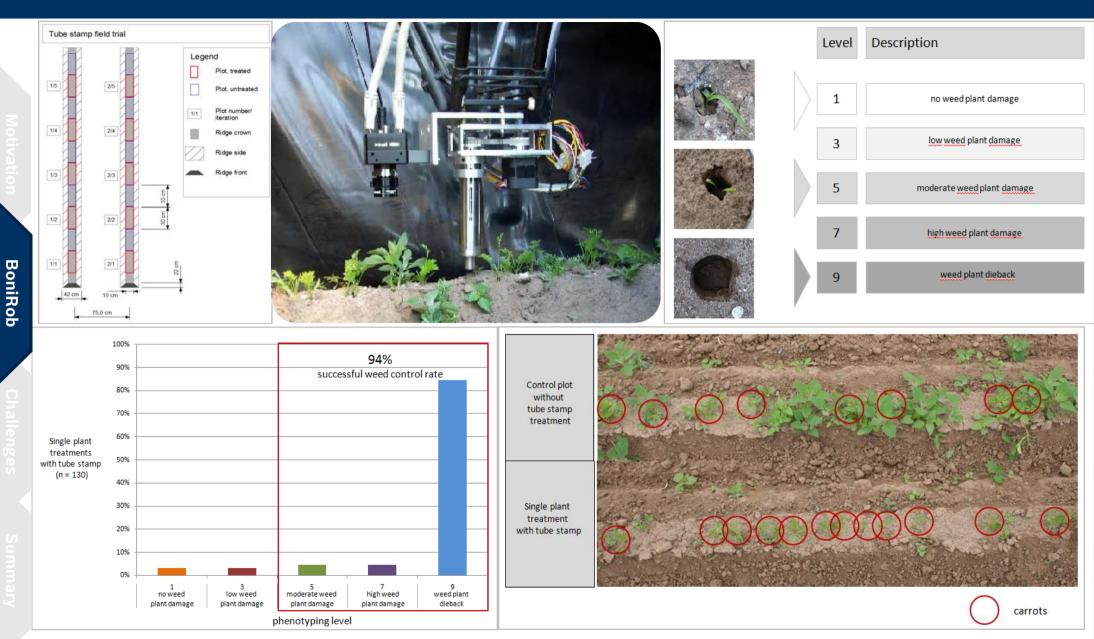




State of the Art - Mechanical Weed Control



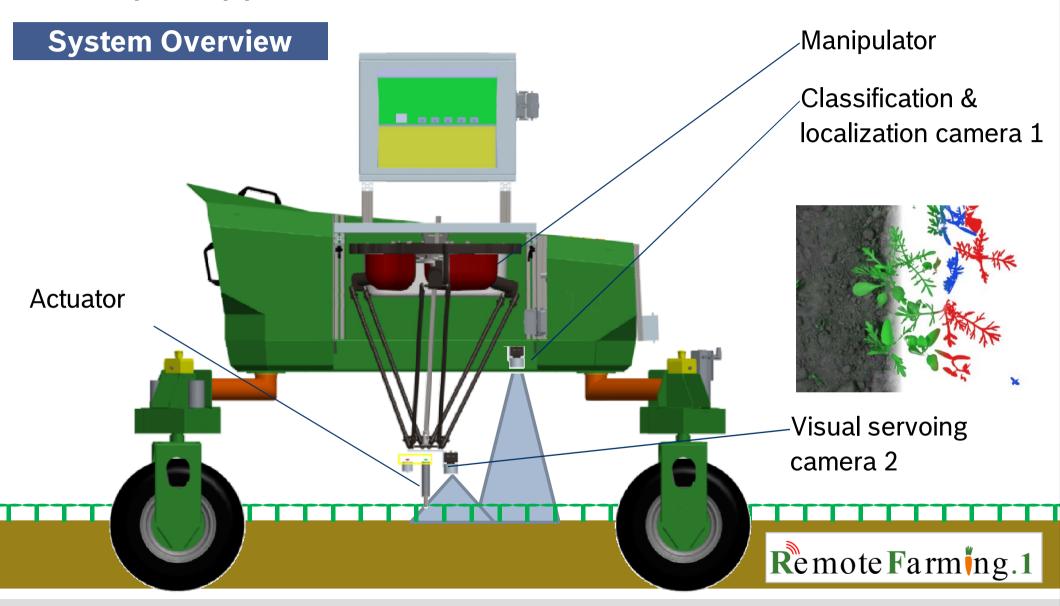




Source: Langsenkamp et al., "Tube stamp for mechanical intra-row individual plant weed control, 18th World Congress CIGR (2014)











Example Application Module - Mechanical Weed Control

[>100Hz] Camera 2 Manipu-[1kHz] lator Localization Visual Motion Environ & Mapping Controller Servoing ment **Actuator IPC** SoftPLC [30Hz] Camera 1



- -Paper on Weed Detection, e.g.
- S. HAUG et.al.,
- "Plant classification system for crop/weed discrimination without segmentation" IEEE Conf. Applications of Computer Vision (WACV), 2014
- -Paper on Weed Manipulation, e.g.
- A. MICHAELS et.al..
- "Vision-Based Manipulation for Weed Control with an Autonomous Field Robot" VDI Landtechnik AgEng2013





Example Outdoor Phenotyping: Picture of the future







Phenotyping examples:

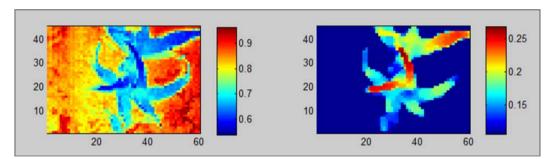
courtesy of

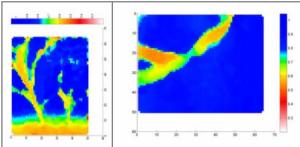


Hochschule Osnabrück

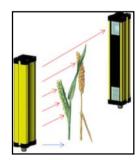
University of Applied Sciences

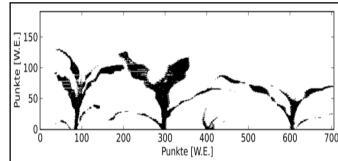
3D-ToF cameras

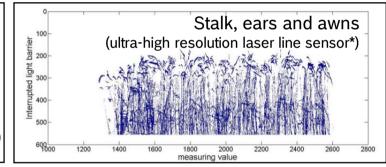




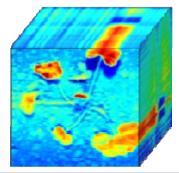
Light curtains





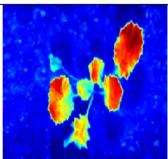


Hyperspectral Imaging















^{*}Source: Ivana Kovacheva, University of Applied Sciences Osnabrück, CBA-Workshop (2014)

Phenotyping examples:

courtesy of



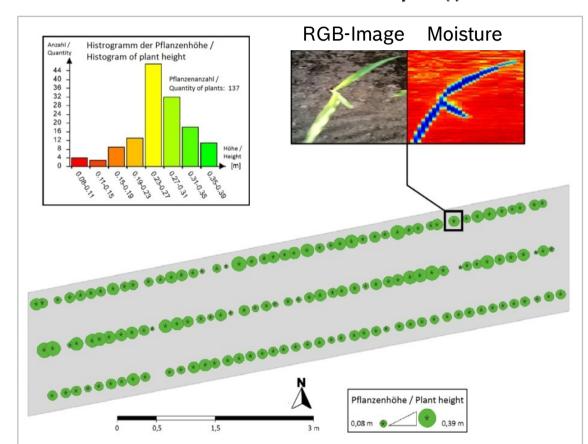
Hochschule Osnabrück

University of Applied Sciences

3D-ToF cameras

Light curtains

Spectral Imaging



Spatially / timely correlated image data with high potential to deliver plant parameters, like bio mass, moisture, plant height, ear number, etc. But still challenging: Selection of 'right' sensor and data fusion



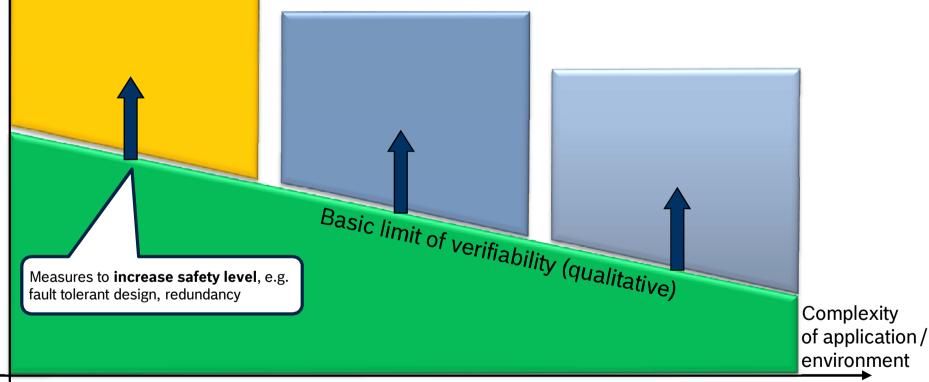
Statistical approach to safety case

PFH⁻¹ (qualitative, inverse probability of dangerous failure per hour)



Complex environments:

Valid proof possible by largescale experiments only



A. ALBERT, B. MÜLLER: "Herausforderungen und Perspektiven für Märkte im Bereich kognitiver und robotischer Systeme", Robotik und Gesetzgebung, 1. Auflage, 2013



Multidisciplinary approach required to handle complexity





Integration and testing weeks

Integration mit Partnern:





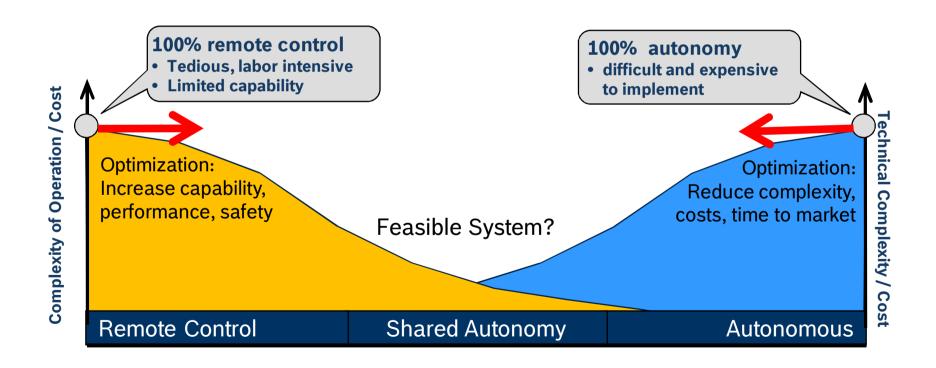




Shared Autonomy as one possible intermediate solution to reduce complexity and downtime

Basic Idea: Robotic system considers explicitely human in the loop

or catchy speaking "Let robots do what they are good at, let humans do what they are good at"







Summary

 Technology demands are very high; other important barrier to be considered are: cost-efficiency, robustness, safety and reliability

Cost-efficiency:

 Market development starts with very specific use cases and/or multi-purpose systems

→ Safety and reliability:

- Risks and uncertainties can not be projected to system alone, hence classical engineering methods for safety case may not be adequate
- Understanding of risks by the market (manuf./user) is a key to gain confidence

Robustness:

 Incremental introduction of products into the market, for instance by shared autonomy, is one promising solution path



Challenging the crystal ball

- → "The horse is here to stay but the automobile is only a novelty a fad."
 - President of Michigan Savings Bank advising Henry Ford's lawyer, not to invest in Ford, 1903
- → "There is no reason anyone would want a computer in their home." Ken Olson, president Digital Equipment Corp. (DEC), arguing against the PC in 1977.
- → "[By 1985], machines [computers] will be capable of doing any work Man can do." Herbert A. Simon, CMU, speaking in 1965.

"The best way to predict the future is to invent it."

Alan Kay, Xerox's Palo Alto Research Center, 1971

